



SUNOCO SECO

OVERVIEW

SUNOCO SECO (Sunoco Emulsifying Cutting Oil) is a premium quality, general purpose soluble oil. It provides excellent rust protection, and emulsion stability. The result is a longer lasting material well suited for all general purpose machining, along with grinding, specialized quenching and water hydraulic applications.

FEATURES & BENEFITS

SUNOCO SECO is a versatile and economical product designed for a myriad of applications. It is an excellent choice for cutting and grinding steel and cast nodular iron. It can also be used to machine aluminum and copper alloys, though these materials should be immediately removed after machining to prevent staining.

TYPICAL PROPERTIES

Product Code	2003
Viscosity, SUS @ 100°F	195
Specific Gravity 60/60°F	0.924
Flash Point, °F	325 min
Pour Point, °F	- 10 min
Color	4.0

APPLICATIONS

SUNOCO SECO is recommended concentrations vary depending on the application. General Machining (5-10%), Grinding (2-4%), Specialized Quench (10%), Water Hydraulics (1-3%).