



## SUNOCO NAPHTHENIC PROCESS OIL 60

### OVERVIEW

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SUNOCO NAPHTHENIC PROCESS OIL 60 is a severely hydrotreated naphthenic process oil. This premium product has a low pour point, low odor, is very light in color and is highly resistant to discoloration.

### APPLICATIONS

SUNOCO NAPHTHENIC PROCESS OIL 60 is used in compound blending, metalworking, manufacturing, rubber and tire production and other industrial processes.

### FEATURES & BENEFITS

SUNOCO NAPHTHENIC PROCESS OIL 60 has an excellent aniline point making it suitable for many processes and metalworking purposes. Its highly refined nature ensures excellent purity and its clear color will limit tinting of finished materials. Sunoco Naphthenic Process Oil 60 has a low odor for worker friendliness.

### TYPICAL PROPERTIES

TEST DESCRIPTION	TEST METHOD	SPECIFICATIONS		TYPICAL VALUES
<b>Product Code</b>		<b>1053</b>		
<b>Physical Properties</b>		<b>MIN</b>	<b>MAX</b>	
Viscosity, SUS at 60°F (37.8°C)	ASTM D2161	50	65	60.3
Viscosity, SUS at 210°F (98.9°C)	ASTM D2161			34.3
Viscosity, cSt at 40°C (104°F)	ASTM D445	7.0	12.0	9.6
Viscosity, cSt at 100°C (212°F)	ASTM D445		3.0	2.4
API Gravity, 60°F (15.6°C)	ASTM D1250			28.2
Specific Gravity, 60°F (15.6°C)	ASTM D4052			0.866
Viscosity-Gravity Constant	ASTM D2501			0.857
Density, lbs./gal at 60°F	ASTM D1250			7.381
Density at 15.6°C, g/cm <sub>3</sub>	ASTM D1250			0.885
Molecular Weight	ASTM D2502			270
Flash Point, COC, °F (°C)	ASTM D92	295 (146)		308 (153)
Flash Point, PMCC, °F (°C)	ASTM D93	275 (135)		289 (143)
Color, ASTM	ASTM D6045		0.5	0.1
Pour Point, °F (°C)	ASTM D5949		-45 (-43)	-68 (-56)
Water Content	ASTM D7546M		PASS	PASS
Appearance	ASTM D4176M		PASS	PASS
<b>Chemical Properties</b>				
Acid Number, mg KOH/g	ASTM D664		0.05	0.01
Aniline Point, °F (°C)	ASTM D611	160 (71)	180 (82)	169 (76)
Sulfur, ppm	ASTM D4294		500	28
<b>Health and Safety Properties</b>				
Polycyclic Aromatic Compounds, wt%	IP 346		3	<3
Modified Ames Assay, MI	ASTM E1687		1	<1
FDA Regulation	21 CFR 178.3620 (C)		PASS	PASS

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The data and OEM specifications listed are to the best of our knowledge accurate. This information listed is typical data and should not be considered a product standard nor a standard upon which acceptance or rejection of delivered product is to be based. It is the owner's responsibility to consult their equipment owner's manual and select the proper lubricant and viscosity grade for give application. This data is subject to change without notification